

Fig. 1

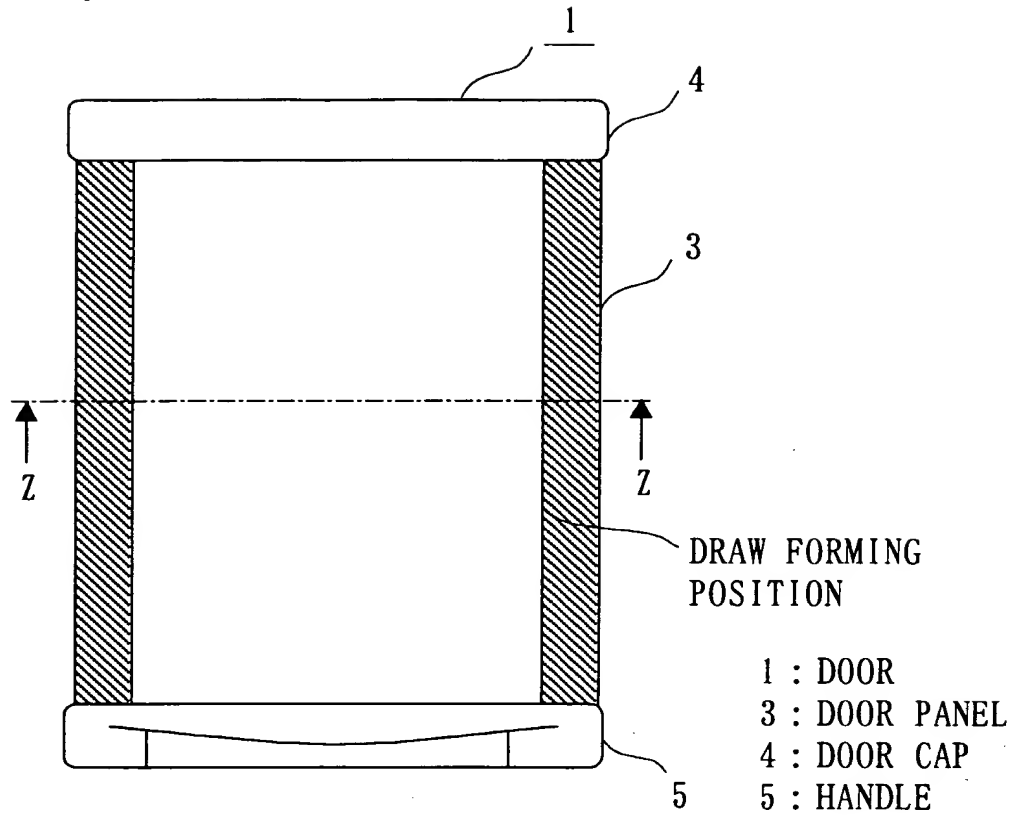


Fig. 2

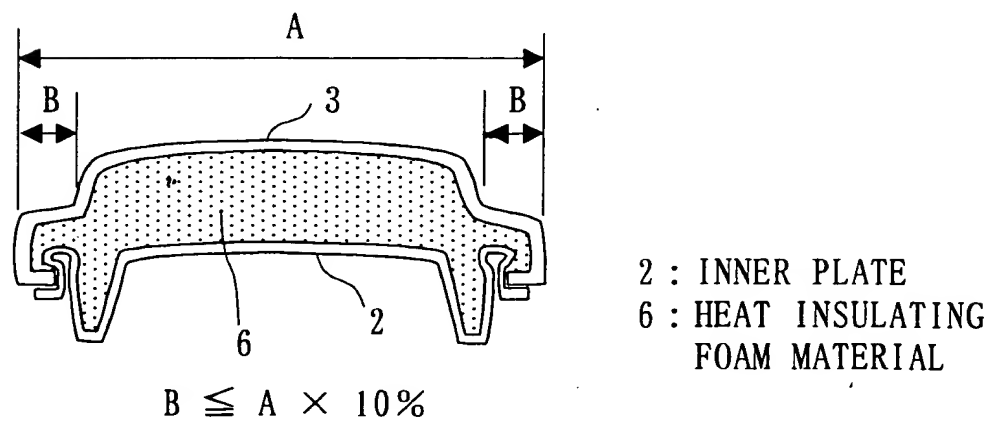


Fig. 3

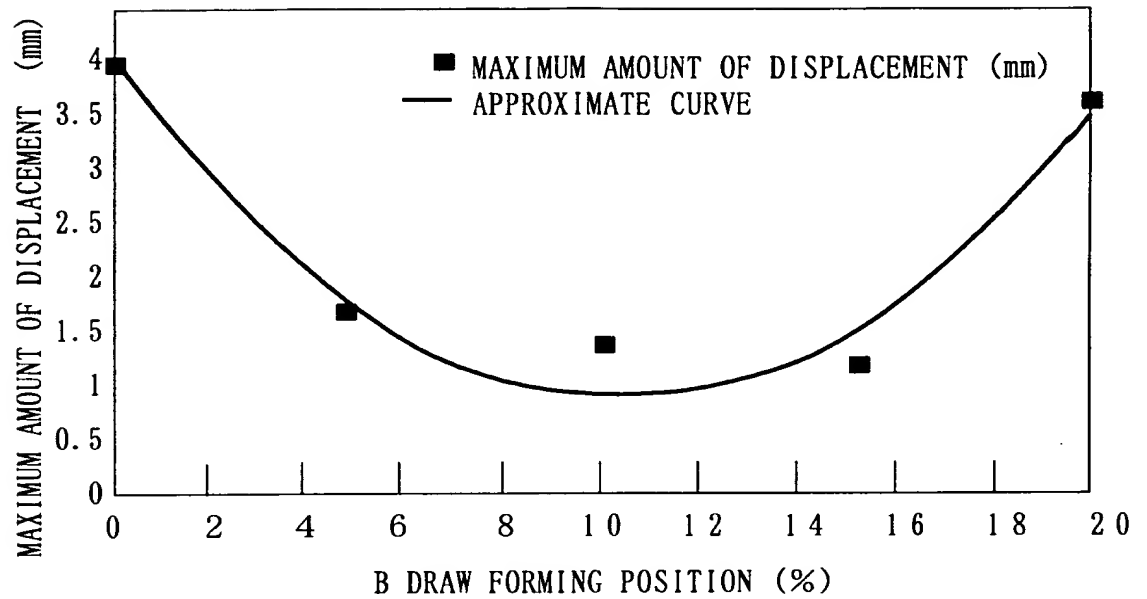


Fig. 4

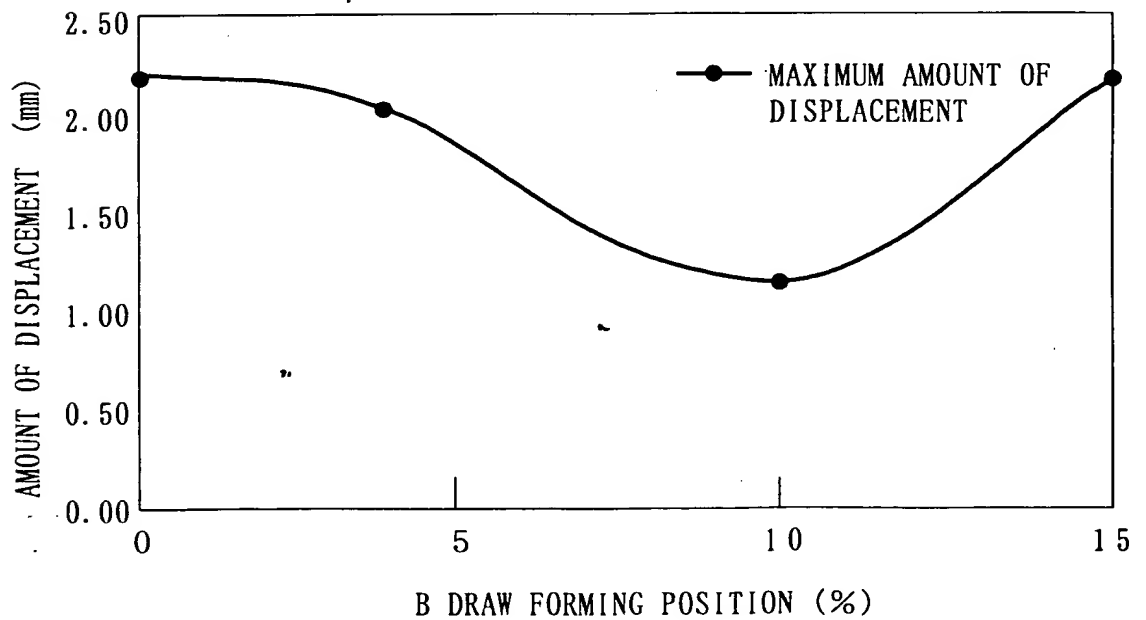
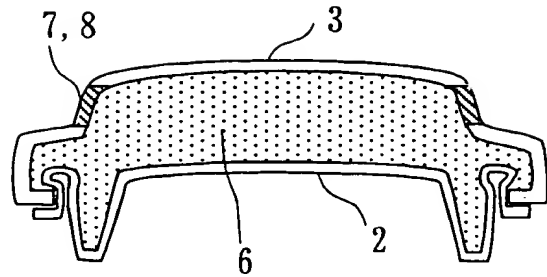
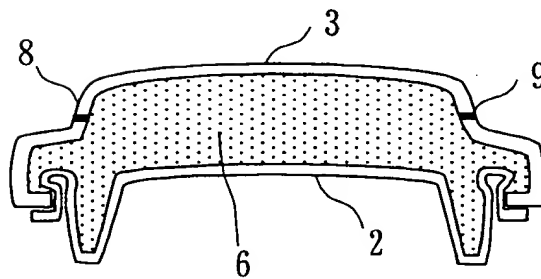


Fig. 5



7 : GRADATION PORTION
8 : DRAW FORMING
PORTION

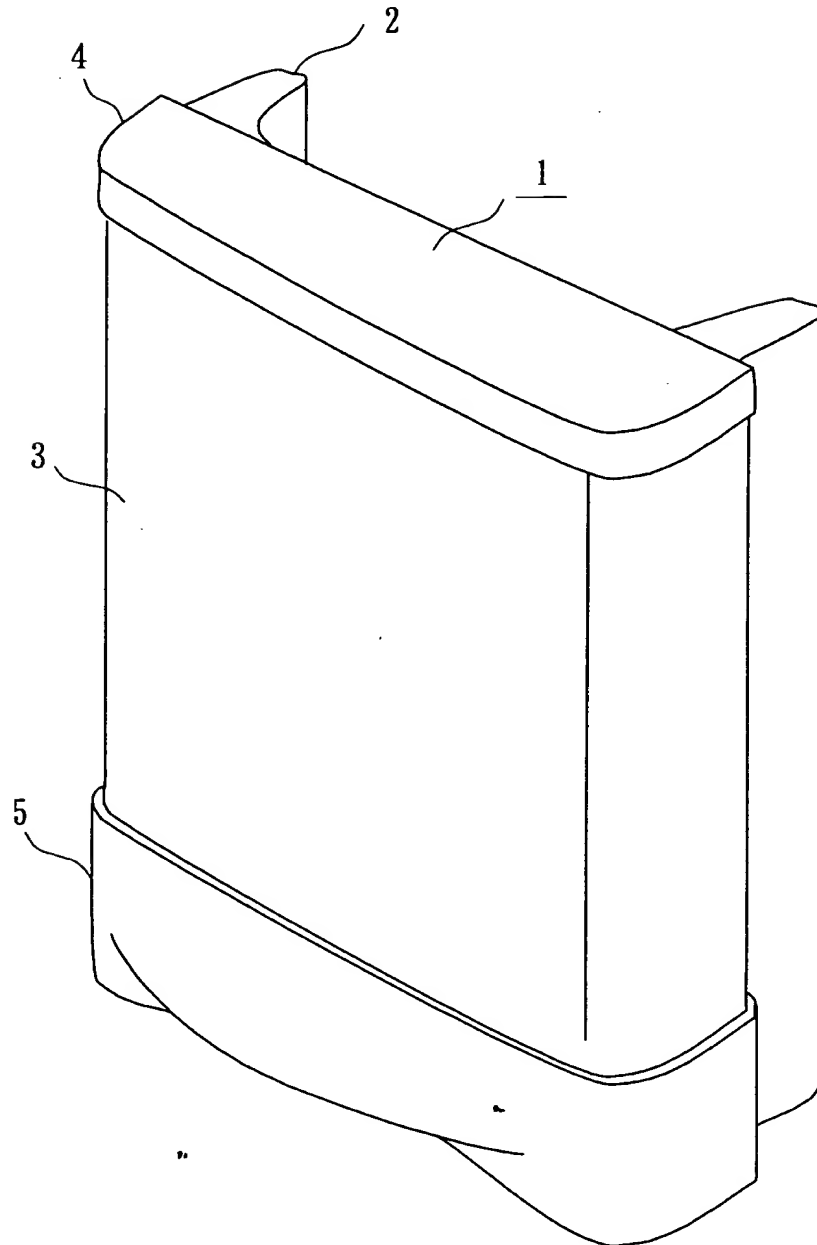
Fig. 6



9 : BOUNDARY

09847084.050301
103050 12024850

Fig. 7
CONVENTIONAL ART



09847084-050301